

# ***Installation Instructions for 53110 to 53123, 53150 to 53169 & 53171 to 53173***

## ***Manifold Expansion Tank***

### **Installation Instructions:**

1. Remove the upper radiator hose and thermostat housing. Scrape the gasket surface clean.
2. Using a liquid thread sealant, screw the 1/8" NPT barbed fitting for the overflow tube into the top of the expansion tank.
3. Install the expansion tank using the supplied o-ring. Do not install a thermostat or restrictor plate.
4. Fill the cooling system slowly through the top of the expansion tank. Turn on the electric water pump or run the engine with a mechanical pump, and let the water circulate for about 5 minutes, stopping every so often to refill the tank (the water level will drop as air is being purged from the system). If running the engine, pay attention to the water temperature gauge so as to not overheat the engine. After all the air is purged from the system top off the tank and install the cap (not included).

### **Radiator caps are available through JEGS:**

555-51160.....16# Polished Cap, With Logo  
555-51161.....16# Clear Anodized Cap, With Logo  
555-51162.....16# Black Anodized Cap, With Logo  
555-51163.....16# Polished Cap, No Logo



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